

SAFETY DATA SHEET

Section 1. Product And Company Identification

Product Name: Gel Etchant

Product Use: Etching gel

Manufacturer: Kerr Corporation
1717 W. Collins Ave.
Orange, CA 92867-5422
U.S.A.

Information Phone Number: 1-800-841-1428 (Customer Service)

Chemical Emergency Phone Number (Chemical Spills, Leaks, Fire, Exposure or Accident only):
CHEMTREC 1-800-424-9300 (in the US) 1-703-527-3887 (Outside the US)

SDS Date of Preparation/Revision: December 27, 2018

Section 2. Hazards Identification

GHS Classification:

Skin Corrosion Category 1A

Eye Damage Category 1

Label Elements:

Danger!



Hazard Phrases

Causes severe skin burns and eye damage.

Precautionary Phrases:

Wash thoroughly after handling.

Wear protective gloves, eye protection.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rise skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor.

Dispose of contents and container in accordance with local and national regulations.

Section 3. Composition/Information on Ingredients

Component	CAS No.	Amount
Phosphoric acid	7664-38-2	35-40%
Cobalt alumina blue spinel	1345-16-0	< 1%

Section 4. First Aid Measures

Inhalation: Immediately remove victim to fresh air. If breathing is difficult, oxygen should be administered by qualified personnel. If breathing has stopped, administer artificial respiration. Get immediate medical attention.

Skin Contact: Flush thoroughly with water. Get medical attention if irritation or symptoms of exposure develop. Remove and launder contaminated clothing before re-use.

Eye Contact: Rinse thoroughly with water. Get medical attention if irritation occurs and persists.

Ingestion: Do NOT induce vomiting. Rinse mouth with water. Never give anything by mouth to an unconscious or convulsing person. Keep the victim calm and warm. Get immediate medical attention.

Most important symptoms and effects, acute and delayed: Causes severe skin burns and eye damage.

Indication of immediate medical attention and special treatment, if needed: No immediate medical attention is required.

Section 5. Fire Fighting Measures

Suitable (and Unsuitable) Extinguishing Media: Use any media appropriate for the surrounding fire. Cool fire exposed containers with water.

Specific Hazards Arising from the Chemical: Combustion may produce carbon dioxide, carbon monoxide, phosphorus oxides, metal oxide, hydrogen.

Special Protective Equipment and Precautions for Fire-fighters: Firefighters should wear positive pressure self-contained breathing apparatus and full protective clothing for fires in areas where chemicals are used or stored. Cool fire-exposed containers with water. Contain water used in firefighting from entering sewers or natural waterways.

Section 6: Accidental Release Measures

Personal precautions, Protective equipment, and Emergency procedures: Evacuate spill area and keep unprotected personnel away. Avoid contact with eyes, skin and clothing. Wear appropriate protective clothing and equipment.

Environmental Precautions: Avoid releases to the environment. Report spill as required by local and federal regulations.

Methods and Materials for Containment and Cleaning up: Prompt cleanup and removal are necessary. Soak up spills with inert solids and place in container for disposal according to local regulations.

Section 7. Handling and Storage

Precautions for Safe Handling: Prevent contact with eyes, skin and clothing. Always wear impervious

gloves, chemical safety goggles and protective clothing when handling this material. Wash thoroughly with soap and water after handling. Do not eat, drink or smoke in the work area. Remove and wash contaminated clothing before reuse.

Empty containers retain product residues which can be hazardous. Follow all SDS precautions when handling empty containers.

Conditions for Safe Storage, Including any Incompatibilities: Store in a cool, dry, well-ventilated area away from direct sunlight. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers.

Section 8. Exposure Controls / Personal Protection

Exposure Limits

Chemical	Exposure Limit
Phosphoric acid	1 mg/m ³ TWA ACGIH TLV 3 mg/m ³ STEL OSHA PEL
Cobalt alumina blue spinel	0.02 mg/m ³ TWA ACGIH

Appropriate Engineering Controls: Use with adequate general or local exhaust ventilation to maintain exposure levels below the occupational exposure limits.

Respiratory Protection: None under normal use conditions with adequate ventilation. For operations where the occupational exposure limits are exceeded, an approved respirator with particulate cartridges is recommended. Equipment selection depends on contaminant type and concentration. Select in accordance with applicable regulations and good industrial hygiene practice. For firefighting, use self-contained breathing apparatus.

Hand protection: Impervious gloves are suggested to prevent skin contact. Contact your glove supplier for selection assistance.

Eye Protection: Chemical safety goggles are recommended if contact is possible.

Skin Protection: Wear protective clothing as needed to avoid skin contact and contamination of personal clothing.

Hygiene measures: Suitable eye and skin washing facilities should be available in the work area.

Section 9. Physical and Chemical Properties

Appearance:	Blue gel	Odor:	Odorless
Odor Threshold:	Not available	pH:	0.5 – 1.5
Melting/Freezing Point:	Not available	Boiling Point/Range:	100°C
Flash Point:	Not flammable	Evaporation Rate:	Not available
Flammability: (Solid, Gas)	Not applicable	Flammability Limits:	LEL: Not applicable UEL: Not applicable

Vapor Pressure:	760 mmHg	Vapor Density:	Not available
Relative Density:	1.2	Solubilities:	Soluble in water
Partition Coefficient:	Not available	Autoignition Temperature:	Not available
(N-Octanol/Water)		Viscosity:	Not available
Decomposition Temperature:	Not available		

Section 10. Stability and Reactivity

Reactivity: The product is not expected to be reactive.

Chemical Stability: Stable under normal storage and handling conditions.

Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

Conditions to avoid: Avoid extremely high or low temperatures.

Incompatible Materials: Oxidizing materials, reducing materials, metals, acids, alkalis, moisture, peroxides, amines.

Hazardous decomposition products: None if stored normally.

Section 11. Toxicological Information

Potential Health Effects:

Inhalation: May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system.

Skin Contact: Causes severe skin burns.

Eye Contact: Causes serious eye damage.

Ingestion: Corrosive to the digestive tract. Causes burns. May cause burns to mouth, throat and stomach.

Chronic Hazards: None expected.

Skin Sensitization: No adverse effects expected. Components are not sensitizers.

Respiratory Sensitization: No data available. This product is not expected to cause respiratory sensitization.

Germ Cell Mutagenicity: None of the components are mutagenic.

Carcinogen:

Cobalt alumina blue spinel is listed as "Possibly Carcinogenic to Humans" (Group 2B) by IARC. None of the other components are listed as a carcinogen or potential carcinogen by IARC, NTP, ACGIH, or OSHA.

Developmental / Reproductive Toxicity: None of the components have been shown to cause reproductive or developmental toxicity.

Specific Target Organ Toxicity (Single Exposure): No data available.

Specific Target Organ Toxicity (Repeated Exposure): No data available.

Aspiration Toxicity: Not an aspiration hazard.

Acute Toxicity Values:

Product ATE: 3198.8 mg/kg mg/L (Oral); 7198.8 mg/kg (Dermal)
Phosphoric acid: Dermal rat LD50: 2740 mg/kg; Oral rat LD50: 1.25 g/kg
Cobalt aluminate blue spinel: Oral rat LD50: >5000 mg/kg

Section 12. Ecological Information

Toxicity:

Phosphoric acid: 96 hr LC50 *Lepomis macrochirus* 60 ppm; 48 hr EC50 *Daphnia magna* 105 ppm.

Persistence and degradability: Biodegradation is not applicable to inorganic substances.

Bioaccumulative Potential: No data available.

Mobility in Soil: Slightly soluble.

Other Adverse Effects: No data available.

Section 13. Disposal Considerations

Disposal: For unused product, dispose of in accordance with Federal and local regulations.

Container Disposal: Dispose of empty container in accordance with Federal and local regulations.

Section 14. Transport Information

	UN Number	UN Proper Shipping Name	Hazard Class(s)	Packing Group	Environmental Hazards
US DOT	UN1805	Phosphoric acid solution	8	III	None
EU ADR/RID	UN1805	Phosphoric acid solution	8	III	None
IMDG	UN1805	Phosphoric acid solution	8	III	None
IATA/ICAO	UN1805	Phosphoric acid solution	8	III	None

Special Precautions for User: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in Bulk According to Annex II MARPOL 73/78 and the IBC Code: Not applicable – product is transported only in packaged form.

Section 15. Regulatory Information

U.S. Federal Regulations:

EPA SARA 311/312 Hazard Classification: Refer to Section 2 for OSHA Hazard Classification.

EPA SARA 313: This Product Contains the Following Chemicals Subject to Annual Release Reporting Requirements Under SARA Title III, Section 313 (40 CFR 372): None

Protection Of Stratospheric Ozone: This product is not known to contain or to have been manufactured with ozone depleting substances as defined in 40 CFR Part 82, Appendix A to Subpart A.

CERCLA SECTION 103: This product is not subject to CERCLA reporting requirements; however, many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

International Inventories

US EPA TSCA Inventory: All of the components of this product are listed on the Toxic Substances Control Act (TSCA) Chemical Substances Inventory or exempt.

Canada CEPA: All of the components of this material are listed on the DSL or exempt.

Section 16. Other Information

Effective Date: December 27, 2018

Supersedes Date: December 12, 2014

Revision Summary: All Sections – New SDS format

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